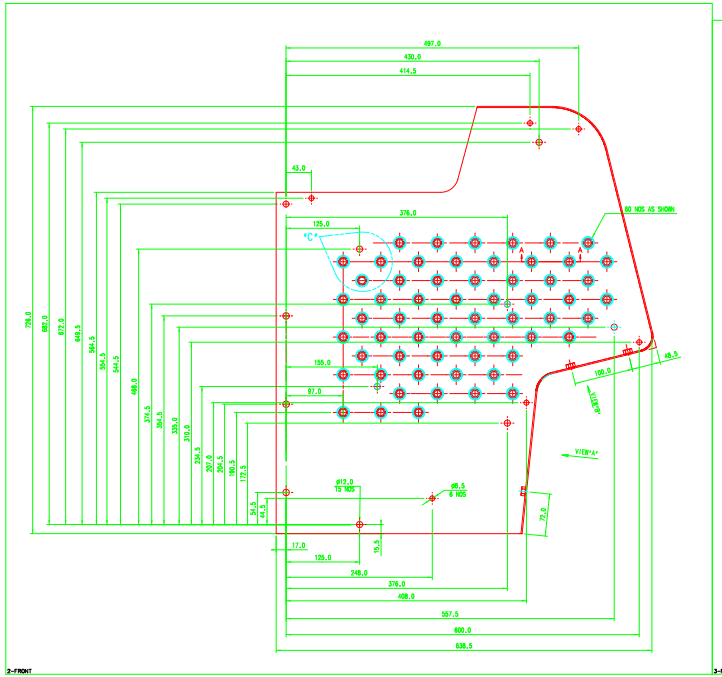
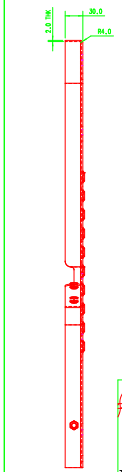
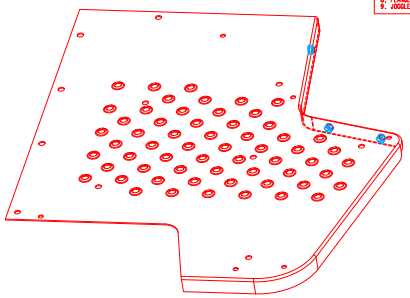
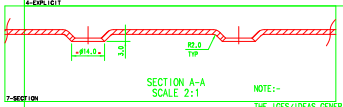
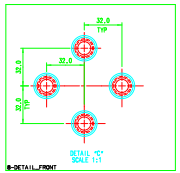


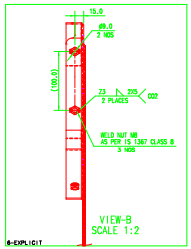


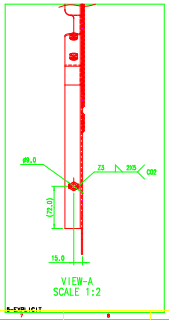




SECTION A-A
SCALE 2:1







UNSPECIFIED TOLERANCES

1.	FORMING TO FORMING	
	≤ 300	±0.5
	> 300	±0.8
2.	CO BETWEEN HOLES	
	IN ONE PLANE	±0.2
	IN TWO PLANES	±0.5
3.	FORM TO PIERCE	±0.5
4.	ANGULAR TOLERANCES	±1°
5.	HOLE SIZES	+0.2/0
6.	SLOT SIZES	+0.8/0
7.	GENERAL TOLERANCES	
	UPTO 300	±0.8
	ABOVE 300	±1.0
8.	FLANGE WIDTH	+1.0/-0.7
9.	JOGGLE DEPTH	+0.3/0

NOTE:-

THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.

NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

ENGINEERING APPROVAL OF SAMPLE, FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

TOTAL WELDING LENGTH 42mm AS PER PS-608.

ALTERNATE MATERIAL:-
CRCS-D, THK.2mm (AS PER IS 513)

0A7537431C91	BARE METAL WITH DW36/39 OIL
0P7537431C91	PRIMED AS PER TO4 308-0230
0C7537431C91	C.E.D. AS PER TO4 306
PART NO.	FINISH

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